



# Ddev Plastiks Industries Limited

## TECHNICAL DATA SHEET

### KI -1313 TN: PVC Compound

#### Description:

**KI —1313 TN** is molding Compound for automotive applications. **KI —1313 TN** is formulated with a high-quality resin with plasticizers, stabilizers and other additives.

#### Typical Properties:

Articles manufactured with **KI —1323 TN** according to standard manufacturing process meets following properties

Property	Unit	Test Method	Typical Value
Sp. Gravity @27 <sup>0</sup> C		ASTM - D – 792	1.320±0.03
Hardness @27 <sup>0</sup> C	Shore D	ASTM - D 2240	70 ± 3
Thermal Stability@200 <sup>0</sup> C	Minutes	IS : 10810 (60)	≥ 30
Tensile Strength (TS) @27 <sup>0</sup> C	MPa	IS : 10810 (7)	≥ 35.0
Elongation at Break (E.B) @27 <sup>0</sup> C	%	IS : 10810 (7)	≥ 30.0

\* Test specimen made after milling the granules and then in compression mould at 170 °C for 10 min with 200kg/cm<sup>2</sup> hydraulic pressure

Above Values are Typical value of Compound and customer need to check before accepting the TDS.

**Colour :** Transparent Green

#### Processing:

**KI —1313 TN** can be processed on any PVC molding machine at temperature in the range of 160°C- 180°C. This is the guideline temperature range; actual temperature should be optimized by the user depending upon the other processing variables. The screw must have a good homogenizing Capacity. Preheating of granules at 70+/-5°C for 10 minutes is always advisable for better processing.

#### Packaging:

**KI —1313 TN** is available in the form of free-flowing pellets and supplied in bags with sealed double layer PE liner to prevent moisture. The finished bag weight is either 25 kg woven sacks bag or in 1000kg jumbo bags.

#### Storage and Shelf Life:

Material should be store in moisture free cool & dry place and should be consume within three months.

#### Safety:

**KI —1313 TN** is not classified as a dangerous product group.

The information and recommendations contained in this bulletin are, to the best of our knowledge, accurate and reliable but no guarantee of their accuracy is made. These are all the typical values only and subject to change without prior intimation. The product is sold upon condition that purchaser should make their own tests to determine the suitability of such product of their particular purpose and purchasers assume all risks and liability for the results of the use of the product.

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